

Coromandel Sugars Limited

Code: 08230 Phone: 260434 Fax: 260456

(Formerly known as ICL Sugars Limited)
Makavalli-571426, K.R. Pet Taluk, Mandya Dist. (Karnataka)

Phone: 260434. Fax: 08230-260456 CIN: U15421TN1996PLC035549 GST: 29AAACI2702G1ZX

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Ref:CSL/PROCESS/MoEF/2023-24/

Date: 27/11/2023

To,

The Research Assistant (Env.)
Ministry of Environment, Forests & Climate Change,
Regional Office (Southern Zone),
KendriyaSadan, IVth Floor, E & F Wings, 17th Main Road,
IInd Block, Koramangala, Bangalore – 560 034

Dear Sir,

Sub.: Submission of Half Yearly Compliance Report – Molasses/Grain based Distillery (45 KLD), Co-generation Plant (30 MW) and captive power plant (1.5 MW) at S.F. No.151, Village Makavalli, Tehsil Krishnarajpet, District Mandya, Karnataka by M/s Coromandel Sugars Ltd. – Reg.

Ref.: (i) EIA Notification, 2006

(ii) EC No. No. J-11011/565/2010-IA.II(I) dt.31.12.2012 (iii) File No: EP/12.1/2012-13/10/Kar dated 30.10.2017

We are sending herewith half yearly compliance reports for the period April 2023 to September 2023 for your kind perusal.

Thanking You,

For Coromandel Sugars Ltd.,

Authorised Signatory.

Encl. : As above.

CC: The Environmental Officer, KSPCB, Regional Office, Mandya.



Corporate Office: "Coromandel Towers", # 93, Santhome High Road, Karpagam Avenue, R.A. Puram, Chennai-600028.

Phone: 044-28521526, 28512855. Fax: 28521344

Regd Office

: Dhun Building, # 827, Anna Salai, Chennai-600 002.

Coromandel Sugars Ltd

EC Compliance

Specific Conditions (Vide EC Letter No. J-11011/565/2010-IA II (I) Dated 31st December 2012)

| Sl. No | Specific Conditions | Compliance Details | |
|--------|--|--|--|
| (i) | Distillery unit shall be based on Molasses (45 KLPD) / Grain (45 KLPD) only and production of the plant shall not exceed the maximum capacity defined i.e. shall never exceed 45 KLPD. | Project is yet to be implemented. To run 45 KLD plant is not economically viable, now the company intends to go for installation of higher capacity distillery plant. | |
| (ii) | Measures shall be taken to mitigate PM ₁₀ levels in the ambient air. As proposed, Electrostatic precipitator (ESP) along with stack of adequate height shall be provided to boiler (140 TPH) to control particulate emissions within 50 mg/Nm3. Bag filter along with stack of adequate height shall be provided to boiler (18 TPH) to control particulate emissions within 50 mg/Nm3. At no time, the emission levels shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Efficiency of pollution control device shall be monitored regularly. Stack monitoring report shall be submitted to the Ministry's Regional office at Bangalore | | |
| (iii) | The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R No. 826 (E) dated 16 th November 2009 shall be followed. | The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R No. 826 (E) dated 16 th November 2009 is being followed and complied. | |
| (iv) | In plant, control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/materials, multi cyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emissions. Fugitive emissions in the work | To control the fugitive emission from the operation of the sugar industry, the bagasse is stored and covered all round to a height of 10 M with GI sheet. The bagasse conveyor belt is covered to reduce the spillage and fugitive emissions during the operations. The raw materials/chemicals are stored in covered shed. At regular intervals water is being sprayed to contain and | |



| | zone environment, product, raw materials storage area etc. Shall be regularly monitored and records shall be maintained. The emissions shall conform to the limits prescribed by Karnataka State Pollution Control Board (KSPCB). | from this, avenue plantation is developed to contain the fugitive emissions. All internal roads where heavy vehicles movement are concreted and asphalted in approach road. The emissions all results are confirming to the limits prescribed by Karnataka State Pollution Control Board (KSPCB). Attached details vide Annexure-1 for your kind reference. |
|-------|---|--|
| (v) | Company shall follow good management practices viz. Collection of waste yeast sludge from fermentation section in a closed system and proper disposal, reduced volume of effluent by adopting strategic approaches, closed drains carrying spent wash to the treatment units, minimization of fugitive emissions from anaerobic treatment; proper collection & handling of excess sludge generated from the anaerobic & aerobic treatment units; minimum retention of treated & untreated spent wash in the lagoons; effective composting of the spent wash by controlled effluent spraying through mechanical system to avoid spillages & over application, blending of sludge in correct proportion with press mud; and properly finished compost and green belt development with suitable plantation in and around the treatment units to mitigate odour from the distillery unit. | This condition is applicable for distillery unit which is yet to be implemented. |
| (vi) | Pucca approach road to project site shall be constructed prior to commencing construction activity of the main distillery so as to avoid fugitive emissions. | All internal roads in the existing sugar industry are implemented with concrete roads. |
| (vii) | The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB guidelines. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution. | 나는 사람이 있다면 하는 것이 없는 것이 없는 것이 되었다면 하는 것이 없는 것이 없는 것이 없는 것이 없다면 없는 것이 없는 것이 없는 것이다. |



| (viii) | The company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the respective Regional Office of MOEF, the respective Zonal office of CPCB and the KSPCB. The levels of PM10, PM2.5, SO2, NOx and HC (methane) in ambient air shall be monitored and displayed at a convenient location near the main gate of the company and at | The status of EC compliance conditions report, as well as base line and stack monitored data is uploaded in company website and as well as being submitted to MoEF & CC and KSPCB along with half yearly monitoring report. Display board is provided at entrance of the industry. A web link www.coromandelsugars.com Annexure-2 |
|--|---|--|
| (ix) | important public places. Total fresh water requirement from River Hemavathi shall not exceed 10 KL/KL of alcohol (i.e. 450 m3/day) for distillery and 900 m3/day for co generation unit (30MW + 1.5 MW) and prior permission of drawl of water shall be obtained from the competent authorities. No ground water shall be used. | Distillery is not installed and for the Sugar industry, water is augmented from Hemavathi River, Permission to draw water is obtained from state irrigation department. No ground water is being used in the industry. |
| (x) | Spent wash generation from molasses and grain based distillery shall not exceed 8 kL/KL of alcohol and 6 KL/KL of alcohol respectively. Spent wash from molasses based distillery shall after concentration be incinerated in the incineration boiler to achieve zero discharge. Spent wash from grain based shall be treated through decanter and concentrated in multi-effect evaporator (MEE) to form DWGS. DWGS shall be dried in the dryer to form DDGS. Spent lees, effluent from utilities and co generation unit shall be treated in effluent treatment plant (ETP) and water quality of treated effluent shall meet the norms prescribed by CPCB/SPCB and recycle/reuse. | Distillery project is not installed and for the sugar industry water is augumented from Hemavathi river, Permission to draw water is obtained from irrigation department. No ground water is being used in the industry. Annexure-3 |
| (xi) | As proposed, no effluent from distillery and co-generation power plant shall be discharged outside the premises and Zero discharge shall be adopted. | This condition is applicable for distillery unit which is yet to be implemented. |
| (xii) | Process effluent / any wastewater shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond. | This condition is applicable for distillery unit which is yet to be implemented. |
| (xiii) | Spent wash shall be stored in impervious lagoon with HDPE lining as per CPCB | unit which is yet to be implemented. |
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| | condition to prevent ground water pollution. Storage capacity of spent wash lagoon should be for 5 days. | |
|--------|---|--|
| (xiv) | Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area should be set up. Sampling and trend analysis monitoring must be made on monthly basis and report submitted to SPCB and this Ministry. The ground water quality monitoring for pH, BOD, COD, Chloride, Sulphate and total dissolved solids should be monitored. Sampling and trend analysis monitoring must be made on monthly basis and report submitted to the Ministry's Regional Office at Bangalore and KSPCB. | Digital and portable piezometers are provided near ETP area for monitoring the ground water quality. Borewells are used to monitoring the ground water quality within the project area and the monitoring reports are within the prescribed norms. Attached report vide Annexure-4 for kind reference. |
| (Xv) | Bagasse storage shall be done in such a way that it does not get air borne or fly around due to wind. | The bagasse yard is enclosed with Gasheet to a height of 10M and also covered with green mesh barricade Surrounding the bagasse yard green belis developed to avoid fugitive emissions. We have also provided closed conveyo belt for transportation of bagasse from sugar mill to bagasse yard and to Cogen plant. So no spillages and fugitive emissions to fly around due to wind |
| (xvi) | The calorific value of the imported coal used shall not less that 5500-5800 Kcal/kg. Sulphur and ash content in the coal shall be less than 1 % and 3 % respectively. In case of variation in coal quality, it should be reported to the MoEF for suitable amendment to this specific condition. | Coal is not being used since 4.6 years in the project. |
| (xvii) | Fly ash shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with the storm water. Direct exposure of workers to fly ash & dust shall be avoided. Bagasse ash and coal ash shall be stored separately. | Mixed press mud with fly ash is hander over to needy cane farmers for using |



| (xviii) | Fire fighting system shall be as per the norms and cover all areas where alcohol is produced, handled and stored. Provision of foam system for fire fighting shall be made to control fire from the alcohol storage tank. | Fire fighting system is provided in the sugar and cogen industry with auto control system. Provision for fire fighting system for alcohol storage tank will be provided after completion of distillery |
|---------|---|--|
| (xix) | Risk Assessment shall be carried to assess the fire and explosion risk due to storage of alcohol and report submitted to the Ministry and its Regional office at Bangalore within Six months. | project. The condition is applicable to distillery unit which is yet to be established. |
| (xx) | Occupational health surveillance programme shall be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health centre shall be strengthened and the regular medical test records of each employee shall be maintained separately. | Occupational Health Centre is provided at factory site and a Doctor is available round the clock. OHC is having required medicine and first aid facilities. One ambulance with oxygen facility is also available to shift the employees to near by hospitals for additional treatment when required. |
| (xxi) | Dedicated parking facility for loading and unloading of materials shall be provided in the factory premises. Unit shall develop and implement good traffic management system for their incoming and outgoing vehicles to avoid congestion on the public road. | Dedicated parking areas are provided fo cane transportation vehicle, sugatransport vehicle and for employee respectively and separate entry gate fo employees and cane vehicles are provided. |
| (xxii) | Green belt shall be developed in 8.33 acres out of 24.5 acres to mitigate the effects of fugitive emissions all around the plant as per CPCB guidelines in consultation with the local DFO. Thick green belt with suitable plant species shall be developed around the proposed distillery to mitigate the odour problem. | Thick green belt area are being developed on continual basis. Out of 98.12 acres 38 acres are utilised for green belt development. More that 22119 trees are planted and being nurtured. List of tree plant species planted in enclosed in Annexure -5 |
| (xxiii) | All the issues raised during the public hearing / consultation meeting held on 9 th December 2011 shall be satisfactorily implemented and adequate budget provision shall be made accordingly. | All the issues raised during the publi hearing are addressed and complied. |
| (xxiv) | At least 5% of the total cost of the project shall be earmarked towards the Enterprise social commitment based on public hearing issues and item wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office at Bhopal. Implementation of such program | basis. Details are provided in Annexure 6. |

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| | shall be ensured accordingly in a time bound manner. | |
|--------|---|---|
| (xxv) | The company shall submit within three months their policy towards corporate Environment responsibility which shall interalia address (i) standard operating process / procedure to being into focus any infringement/deviation/violation of environmental or forest norms/conditions. (ii) Hierarchical system or Administrative order of the company to deal with environmental issues and ensuring compliance to the environmental clearance conditions and (iii) system of reporting of non compliance/violation environmental norms to the Board of Directors of the company and / or stakeholders or shareholders. | Policy towards Corporate Environment Responsibility is implemented. To oversee the day to day implementation and verifications of the system, environmental cell is formed. Attached Annexure-7. |
| (xxvi) | Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project. All the construction wastes shall be managed so that there is no impact on the surrounding environment. | During the construction of the industry, all the basic requirements such as fuel for cooking, toilets with bathing facility, potable drinking water and health care facilities to all the workers were provided. The construction debris generated was reused as subsurface for internal road formations. |
| | Additional Specific Conditions | |
| | Additional Specific Conditions | Compliance |
| (i) | Bag filters shall be provided to the existing 2x45 TPH boilers in place of ventury scrubbers to control particulate emissions. | Existing 2 x 45 TPH boilers were dismantled and not operating. In place of the old boiler, new 140 TPH boiler is installed to produce 30 MW co-ge power. ESP is with four fields and stack (chimney) of 90m height are installed |
| (ii) | Effluent from the existing sugar unit shall be treated in the efficient ETP and treated effluent shall be recycled/reused in the process in order to reduce the overall fresh water requirement for the entire project | Sugar effluent is being treated an recycled/reused in the process to reduce the overall fresh water requirement. The |



| | | reduce the raw water consumption. Fresh water consumption is around 700m3 per day as against the norms of 3300m3/day. |
|-------|---|---|
| (iii) | No effluent shall be discharged outside the premises and 'Zero" discharge shall be maintained. | The treated effluent is being utilised within the industry premises for development of green belt and cane R & D farming. No effluent is being discharged outside the premises and zero discharge is maintained. |
| (iv) | Automatic / online monitoring system (24x7 monitoring devices) for air pollution as well as water pollution in respect of flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the respective SPCB and in the company's website. | Online Continuous Emission and Effluent Monitoring System (24 x 7 monitoring devices) for air and water pollution are installed and connected to SPCB/CPCB server. Annexure -9 |
| (v) | Bagasse/biomass/Coal storage in the existing sugar unit shall be done in such a way that it does not get air borne of fly around due to wind. | Bagasse storage area is covered with GI sheets to a height of about 10 m to contain and prevent the air bone fugitive dust from bagasse storage area. It is covered with greenery fence all around the circumference. Since, past 4 years coal is not being used as fuel. However separate covered coal chad is available, to avoid fugitive |
| (vi) | Boiler ash in the sugar unit shall be stored separately as per CPCB guidelines so that it shall not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with the storm water. Direct exposure of workers to fly ash & dust shall be avoided. Bagasse ash and coal ash shall be stored separately. | shed is available to avoid fugitive emission due to wind. The boiler Ash is stored and given to needy farmers by mixing with filter cake for using as manure and soil conditioning. The excess boiler ash is being disposed through Wiener Berger brick manufacturing company to use as admixture. |

General Conditions

| SI. No | General Conditions | Compliance Details | |
|--------|--|---|--|
| (i) | The project authorities shall strictly adhere to the stipulations made by the Karnataka State Pollution Control Board. | All the stiniliations imposed by KSP(F | |
| (ii) | No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in | approach ministry during the expansion | |

| | the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any | |
|-------|---|--|
| (iii) | The locations of ambient air quantity monitoring stations shall be decided in consultation with the State Pollution Control Board(SPCB) and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated. | AAQ stations are installed in three different locations, one station at factory main gate, one at ETP area and anothe one at Guest house are considering the downwind and upwind direction. The inhouse and external lab analysis report are enclosed as Annexure - 1 |
| (iv) | The overall noise level in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc., on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection)Act, 1986 Rules, 1989 viz 75dBA(day time) and 70dBA(night time) | Noise levels are maintained within the standards prescribed. The noise analysi reports are enclosed as Annexure - 8 . |
| (v) | The Company shall harvest rainwater from the roof tops of buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water. | The storm water runoff is passe through recharging pits all along th storm water drains to recharge th ground water. Four rain harvesting ponds are provide for recharging the ground water and als utilise for process activities to conserv fresh raw water withdrawal. |
| (vi) | Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted. | All the employees/workers are provide training on safety, health an environmental aspects. All the employees are subjected to annulate health check up by external hospital and as well as by in house medical doctor. |
| (vii) | The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented. | Noted and agreed. Separate funds ar allocated for environmental protection measures including four field ESP, house ETP, online effluent and emission monitoring system, maintanence roads and green belt development etc. |

| (viii) | The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villagers and administration. | The industry has undertaken many CSR activities in and around the villages of the industry. The details of CSR activates undertaken and carried out in the year 2023-2024 upto September 2023 are enclosed in Annexure – 6 . |
|--------|--|--|
| (ix) | The company shall undertake eco- developmental measures including community welfare measures in the project area for the overall improvement of the environment. | The industry has taken up road improvements and drainage system in Makavalli Panchayat area to improve the local environment under CSR activities in the surrounding villages like social economic activities, health, infrastructure, environment, cultural and other activities etc. |
| (x) | A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. | Environmental Management Cell (EMC) is established and review meet is being conducted at regular intervals. Seperate lab has been set up for monitoring the environmental parameters. |
| (xi) | The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose. | The total amount spent on sugar and cogen for environmental protection measures is Rs.1216 lakhs and Operation and Maintenance cost for FY- 2023-24 upto September 2023 is Rs.37.05 lakhs. The funds earmarked for environment management/pollution control measures will not be diverted for any other purpose. |
| (xii) | A Copy of the clearance letter shall be sent by the project proponent to concerned Panchayath, Zilla Parishath/Municipal Corporation, Urban local Body and the Local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. | EC copy was submitted to all concerned authorities as per the conditions and complied. |
| (xiii) | The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and KSPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the | Half yearly EC compliance report is being submitted to MoEF&CC regularly and uploaded in the company website from time to time. |

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| | company. | |
|-------|---|---|
| (xiv) | The environmental statement of each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules. 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF by email. | Environmental Statement in form No. V is being submitted annually to KPSCB. |
| (xv) | The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of clearance letter are available with the SPCB/Committee and may also be seen at Website of Ministry at http://moef.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local news-papers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of Ministry. | Complied. |
| (xvi) | The project authorities shall inform the Regional Office as well as the Ministry. The date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | |





Ganesh Lab (NABL Accredited) Results

A.Stack Analysis result- Ganesh lab

| S.NO | Parameters | Norms | Aug-23 | Sep-23 |
|------|--------------------|-----------------------|--------|--------|
| 1 | Particulate Matter | 50 mg/Nm ³ | 28.78 | 28.1 |

B.Treated Water Analysis Result

| S.NO | NO Parameters Norms | | Aug-23 | Sep-23 | |
|------|---------------------|-----------|--------|-----------|----|
| 1 | TSS | 100mg/l | 2 | 14 | |
| 2 | Oil & Grease | 10mg/l | BDL | BDL | |
| 3 | BOD | 100mg/l 9 | | 100mg/l 9 | 12 |
| 4 | TDS | 2100mg/l | 1156 | 1232 | |
| 5 | pH | 6.5-8.5 | 7.86 | 7.95 | |

C. AAQ Monitoring Result

a .ETP area

| S.NO | Parameters | Norms | Aug-23 | Sep-23 |
|------|-----------------|---------------------|--------|--------|
| 1 | PM 10 | 100μg/m³ | 47.57 | 59.62 |
| 2 | PM 2.5 | 60μg/m³ | 17.71 | 20.78 |
| 3 | SO ₂ | 80μg/m ³ | 10.72 | 8.36 |
| 4 | NO ₂ | 80μg/m ³ | 42.98 | 35.12 |

b. Main Gate area

| S.NO | Parameters | Norms | Aug-23 | Sep-23 |
|------|-----------------|---------------------|--------|---------|
| 1 | PM 10 | 100μg/m³ | 58.89 | . 52.10 |
| 2 | PM 2.5 | 60μg/m³ | 21.27 | 18.54 |
| 3 | SO ₂ | 80μg/m³ | 7.38 | 11.22 |
| 4 | NO ₂ | 80μg/m ³ | 36.12 | 42.20 |

C. Guest house area

| s.No | Parameters | Norms | Aug-23 | Sep-23 |
|------|-----------------|---------------------|--------|--------|
| 1 | PM 10 | 100μg/m³ | 42.20 | 40.14 |
| 2 | PM 2.5 | 60μg/m³ | 14.82 | 15.12 |
| 3 | SO ₂ | 80μg/m³ | 6.62 | 6.35 |
| 4 | NO ₂ | 80μg/m ³ | 34.51 | 34.10 |

D.Noise Monitoring

| s.NO | Locations | Aug-23 | Sep-23 |
|------|------------|--------|--------|
| 1 | East side | 59.2 | 51.4 |
| 2 | West side | 56.0 | 57.2 |
| 3 | North side | 54.4 | 55.7 |
| 4 | South side | 58.1 | 57.1 |



M/S Coramandel Sugars Ltd, Makavalli.

Crushing Season 2023-2024

KSPCB & Ganesh lab (NABL Accredited), Results

KSPCB Results

A.Stack Analysis result

| s.NO | Parameters | Norms | Jul-23 |
|------|--------------------|------------------------|--------|
| | Sample no | 534 | S-13 |
| 1 | Particulate Matter | 150 mg/Nm ³ | 70 |

B.Treated Water Analysis Result

| S.NO | Parameters | Norms | Jul-23 |
|------|--------------|----------|--------|
| | Sample no | | |
| 1 | TSS | 100mg/l | 8 |
| 2 | Oil & Grease | 10mg/l | BDL |
| 3 | BOD | 100mg/l | 10 |
| 4 | TDS | 2100mg/l | 1090 |
| 5 | рН | 6.5-8.5 | 7.65 |

C. AAQ Monitoring Result

a .ETP area

| S.NO | Parameters | Norms | Jul-23 | |
|------|-----------------|----------|--------|--|
| 1 | PM 10 | 100μg/m³ | 52.1 | |
| 2 | SO ₂ | 80μg/m³ | 11.2 | |
| 3 | NO ₂ | 80μg/m³ | 42.2 | |

b. Main Gate area

| S.NO | Parameters | Norms | Jul-23 |
|------|-----------------|----------|--------|
| 1 | PM 10 | 100μg/m³ | 44.0 |
| 2 | SO ₂ | 80μg/m³ | 5.5 |
| 3 | NO ₂ | 80μg/m³ | 18.1 |

C. Guest house area

| S.NO | Parameters | Norms | Jul-23 |
|------|-----------------|---------------------|--------|
| 1 | PM 10 | 100μg/m³ | 42.2 |
| 2 | SO ₂ | 80μg/m ³ | 6.6 |
| 3 | NÒ ₂ | 80μg/m³ | 34.5 |

Annexure - 28

Newspaper Advertisement of the EC

VII ayavami, 09 01-2013

Coromandel Sugars Limited PUBLIC NOTICE

COROMANDEL SUGARS LIMITED HAS BEEN ACCORDED ENVIRONMENTAL CLEARANCE BY MOEF FOR THE PROPOSED PROJECT COPIES OF THE CLEARANCE LETTER ARE AVAILABLE AT STATE POLLUTION CONTROL BOARD(SPCB)/ALSO BE SEEN AT MINISTRY'S WEBSITE AT HIS //HOST HALD.

SDI- MANAGEMENT

ಸಾರ್ವಜನಿಕ ಪ್ರಕಟಣೆ ಸ್ಟ್ರಾ

ಕೊಳಗೆಮಂಡರ್ ಸಕರ ಕಾರ್ಖಕೊಯ ತನ್ನ ಉರ್ಥಡಿಕ ಯೋಜನೆಗೆ ಪರಿಸರ ವಿಸ್ತು ಅರೆದ್ದ ಸಚಿವರಿಯವಿಂದ ಪರಿಸರ ನಿರಶೀಕ್ಷಣಾ ಅನುಮತ್ತಿ ಪತ್ರವನ್ನು ಪಡೆಯಲಾಗಿದೆ ಈ ಪರಿಸರ ನಿರಶೀಕ್ಷಣಾ ಅನುಮತ್ತಿ ಪತ್ರವನ್ನು ಪಡೆಯಲಾಗಿದೆ ಈ ಪರಿಸರ ನಿರಶೀಕ್ಷಣಾ ಅನುಮತ್ತಿ ಪತ್ರವ ಪ್ರತಿಯು ರಾಜ್ಯ ಪರಿಸರ ಮುಂದ್ರ ನಿಯಂತ್ರಣ ಮಂಡಳಿಯಲ್ಲಿ ಟ್ಯಾ ವಿದ್ಯು ಇದನ್ನು ಸಚಿವರಿಯುವ ವಿಭಾಸ್ಥಣ್ http://moef.net.in.ಜಲ್ಲಿಯೂ ಸಹ ವೀತ್ರಮುಖವಾಗಿದ _ ಸಹಿ/- ಅಪರತ ಮಂಡರ

Projonual 0 P-01-2013

ಸರ್ಕಾರದ ಪರವಾಗು ಸಹಾಯಕ

भगवार क्षा व्यवस्था

ಕೋರದುಂಡಲ್ ಸಕ್ಕರೆ ಕಾರ್ಖಾನೆಯು ತನ್ನ ಉದ್ದೇಶಿತ ಯೋಜನೆಗೆ ಪರಿಸರ ಮತ್ತು ಅರಣ್ಯ ಸಚಿವಾಲಂಶುದಿಂದ ಪರಿಸರ ನಿರಪೇಕ್ಷಣಾ ಅನುಮತಿ ಪತ್ರವನ್ನು ಪಡೆಯಲಾಗಿದೆ. ಈ ಪರಿಸರ ನಿರಪೇ ಕ್ಷಣಾ ಅನುಮತಿ ಪತ್ರದ ಪ್ರತಿಯು ರಾಜ್ಯ ಪರಿಸರ ಮಾಲಿನ್ಯ ನಿಯಂತ್ರಣ ಮಂಡಳಿಯಲ್ಲಿ ಲಭ್ಯ ವಿದ್ದು, ಇದನ್ನು ಸಚಿವಾಲಯದ ವೆಬ್ ಸೈಟ್ http:/ /moef.net.in ನಲ್ಲಿಯೂ ಸಹ ವೀಕ್ಷಿಸಬಹುದಾಗಿದೆ.

ಆಡಳಿತ ಮಂಡಳಿ

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This Agreement made this day of between the ICL SUCARS LTD., Makavally, K.R.Pet Talmk, here after referred to as the factory, of the one part and the Governor of Karnataka, hereinafter referred to as 'The Government' of the other part.

Where as the factory in pursuance of its scheme to lift water from Hemavathy River has requested the Government to draw water of about 6,98,220 Gallons or 1.293 Cu.secs of water daily from the terms and conditions hereinafter appearing:

Now this Agreement witnesseth :

- 1) The Government shall make available everyday to the factory water works. Per day from the Hemavathi River water upto 6,98,220 Gallons or provided that on such days when the River is closed or by reason of unforeseen breach or leak of the River/Reservoir or due acts of nature like low storage in reservoir water can not be let or forced from the river Government may not supply water and the factory shall not be entitled to be compensated therefor.
- 2) a) The factory shall, for the water lifted pay to the Government charges calculated either at the rate of ks.39.10/- per day for 0.1117 M.C.F.T. of water per day or at such other rate as the Government may from time to time fix, either generally in the case of all factories or specially to this factory.
 - b) The factory shall deposite to the Government on or before 13th July 1999 an amount equal to the estimated charges for one year which amount shall be held by Government as earnest money for the due performance of the terms of this agreement.
 - c) The charges payable under class 2A shall be payable on or before the 10th day of the month of July every year.
 - d) The quantity of water lifted for purposes of calculating the charges payable shall be reckoned on the reading of the intake guage or noteh. The Government shall be at the liberty to install at the cost of the factory or any other automatic recording devise for measuring the quantity of water lifted.





The cost of maintaining such machinery shall also be borne by the factory. The quantity of water supplied may be measured in the gauges at the weir of the government so desires once in 12 hours or by direct reading from the meters on the first day following each calendar month.

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- The reading as aforesaid shall be taken by the autorised representatives of both the parties. The metering equipment shall be properly sealed on behalf of both the parties and the seal shall not be opened or interfered with by either party except in the presence of other party.
- The factory may after giving notice to Government in this behalf have a test carries out at any time on the metering equipment. Such test shall be witnesses by both the parties. The Cost of such test shall be deemed to be Rs.100/- (One Hundered Only) and shall be borne by Government or by the factory according to whether the metering equipment is found to be defective or correct respectively. The metering equipment shall be deemed to be correct if the limits of error do not exced 3% above or below absulate occurance. Provided that Government shall always endeavour to keep all metering equipment adjusted as close to the absolute accuracy as possible.
- 5) If the error in the metering equipment is found to exceed the limits of error laid down as aforesaid, then such metering equipment shall be promptly corrected or replaced by another metering equipment of the design and quality mutually agreed upon by the parties.
- 6) The daily records of gauge shall be maintained independently by both the parties and duly checked one by the other every day.
- 7) The Government shall be entitled to stop supply for short periods after previous notice inorder to carry out repairs to the Canal/Reservoir/River measuring devices.
- The Government shall not be laible to the factory for any loss due to the necessiated periods of closure of the reservoir.

Contd.. on 3...





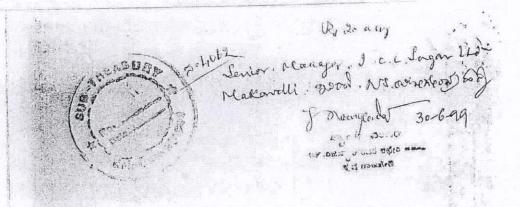


-3-

- The factory agrees and Covenants that the water supplied to them shall be rendered harmless after treating the drainage at their own cost at a suitable point.
- The Government may undertake all works connected with the carrying out the drainage across the canals valley or any other down stream upto the river and the factory shall bear all the cost therof and pay the same to Government on demand.
- 11) The factory shall bound :
 - a) To do all works and things authorised to be done in a good and workmen like manner without causing any damage or disturbance to the land or the River/Reservoir or the beds of banks thereof:
 - b) To maintain at the point or points of intake from the river efficient meter of guages approved by the Executive Engineer in writing to measure the water taken from the river through the Sluices/Pipes or otherwise.
 - c) Permit inspection of such meter and guages by any officer of the P.W.D. authorised in this behalf.
 - d) Not to take water more than 1.293 Cu.Secs of discharge except with the permission in writing of the Executive Engineer from the River/Reservoir in any period of 24 hours from midnight.
 - e) Not to take water from the river in excess of the quantity of water for which payment is made in advance except with the previous permission in writing of the Excecutive Engineer.
 - f) To maintain and keep at the factory water supply Pump House premises books of accounts wherein shall be entered daily the quantity of water lifted through pipes or sluices or otherwise and to allow such books to be inspected and extracts therein to be copied by any officer of the P.W.D.

Contd. on 4....





-4-

- g) To indemnify Government against all actions, claims and demands that may be brought or claimed against Government by reason of anything done by the factory in exercise of right hereby granted.
- h) To maintain the pipes, sluices and channels and other, works which shall be laid or constructed by the factory well and in good condition.
- To remove the pipes and works and restore the lands or any part thereof as may have been opened disturbed or damaged by the factory.
- j) To use the water for the purpose of supplying water to the factory premises.
- k) To allow at all times the officers of Public Works Department to inspect the factory reservoir and surrounding premises.
- 12) If the sum herein before mentioned made payable by the first party remains unpaid for 15 days after they become payable or on the breach or non-observance of any covenants or any of the conditions of this agreement on the part of the factory. Government may by notice in writing issued by the Chief Engineer, Hemavathy Reservoir, Gorur, terminate this agreement. The notice shall be served on the factory at the address of the factory and upon such service the rights granted under this agreement shall cease and stand determined but without any prejudice to any claim or right of action or remedy of Government in respect of any breach of any conditions or covenants herein before mentioned on the part of the factory or to cut-off supply of water to the factory untill all the arrears together with the expenses if any that may be incurred by Government remain unpaid or untill such time the breach or non-observance of the conditions or covenants on the part of the factory shall have been made good and the factory pays the Government such sums to be fixed by the Executive Engineer, by way of compensation for the loss or damage caused to the government on account of such breach or non-observance. Government may also forfeit the earnest money.





-5-

- 13) The Government shall on the factory paying, performing and observing the covenants and conditions of this agreement allow the factory to peacefully exercise the rights hereby granted without any interuption except as otherwise provided.
- The Government shall not be laible for any loss or interruption in the supply of water by reason of any drought, accident breaks due to unforeseen breach or leak of the canal, or any other structure, strike tempest, earthquake, fire, break down of plant, flood, order of any court, act of God, failure of monsoon or the low storage in the reservoir when the water cannot be forced in the above canal, or other unforeseen circumstances are causes beyond their control and in any such event, notwithstanding anything contained in this agreement to the contrary, Government to the extent and during the period Government is prevented from supplying water as aforesaid owing to the occurrence and Continuance of any one or more of the afforesaid events or causes, shall stand relieved from the obligation of supplying water provided that on the happening of any one or more of such event or events, Government shall forthwith give written notice of the fact to the factory and be prompt and deligent in removing and overcoming the causes thereof.
 - 15) Monies, if any due to Government under this agreement may, without prejudice to other reme dies open to it be recovered as arrears of land revenue.
 - 16) There will be no supply of water to the canal system of Hemavathi Project for Suparcane crop of the same is not conteplated in the Hemavathi Project. Water suply will be regulated only for the single semi dry crop in the canal system of Hemavathi project. The factory authorities have been made known about these facts and no claims from them on this behalf is entertained.



EMD: The Earnest Money deposit as per clouse 2(b) of the agreen and for Ris 14274.

(Rifferteen thorsand top hundred and seventy that been submitted Vide ch. 326232 dated 12/3/2000 of Einche Bank of mylere, KR. per bands.

In witness whereof, the parties have herein set their respective signatures and seals this day, I would be seen any procedure this hour and year, first above stated.

Signed and delivered by the Ich sugars Ltd. Makavalli Kepat stark. For 104 by SALS LTD.

V. SHIFTHAR 22-3-2000.

Accepted On behalf of and under the directions of the Governor of Karnataka.

EXECUTE ENGINEER 18 No. 2, H.L.B.C. Division, Krishrarajopel, Mandya Dist. Rinn

Signed Sealed and Delivered by the in the Presence of :

For ICL SUGARS LTD., Makavally (Senior Manager)

EXECUIVE ENGINEER
No 3, H-L-B-C, Division,
Kitshinarajapot, Mundya Dist.







(MoEF Recognised, FSSAI Notified Laboratory)

Test House: 294A, Hebbal Industrial Area, Mysuru - 570 016 Telephone: 2402986, 4282027 Office: 1030, Geetha Road, Chamarajapuram, Mysuru - 570 005 Telephone: 2402987, 4253825

150-9001 ISO-14001 ISO-45001 RI91/10172

Bengaluru Office: #895, 2nd B Cross, Hosakere Halli, BSK 3rd Stage, Near Raghavendra Swamy Temple, Bengaluru - 560 085 Email: info@ganeshlaboratory.com, lab.ganesh@gmail.com • Web: www.ganeshlaboratory.com

CUSTOMER ADDRESS, M/s. Coromandel Sugars Limited Makavalli - 571 426, K.R.Pet Taluk, Mandya Dist.

1) Sample description: Water

2) Sample Marked as: Borewell Water

Control No TEST REPORT

D-07328/2023 mer Ref Purchase Order of Sample Collection 21-10-2023 Date of Sample Receipt 21-10-2023 Date of Commencement 25-10-2023 Date of Completion 30-10-2023 Date of Report 30-10-2023

6) Sampling Protocol

4) Sample Condition: Satisfactory 5) Sample Drawn By Lab. Personnel

IS 3025

(From Mr. Beeregowda Farm House) 3) Sample Package / Quantity: PET Bottle, 1 Liter.

SI. Test

| No. | Test | Unit | Result | Test Method |
|-----|--|-------|--------------|---|
| 1 | Colour | Hz | <5 | IS 3025 (P 4) |
| 2 | pH Value | | 6.90 | IS 3025 (P 11) |
| 3 | Electrical Conductivity | μS/cm | 880 | IS 3025 (P 14) |
| 4 | Total Dissolved Solids | mg/l | 540 | IS 3025 (P 16) |
| 5 | Boron as B | rng/l | BDL (DL 0.5) | IS 3025 (P 2) |
| 6 | Potassium as K | mg/l | 6.80 | IS 3025 (P 45) |
| 7 | Sodium as Na | mg/l | 100.50 | IS 3025 (P 45) |
| 8 | Phosphate as PO ₄ | mg/l | BDL (DL 0.1) | IS 3025 (P 31) |
| 9 | Calcium as Ca | mg/l | 200 | IS 3025 (P 40) |
| 10 | Nitrate as NO ₃ | mg/l | 24.20 | APHA (24 th Edition) P-4500 |
| 11 | Iron as Fe | mg/l | BDL (DL 0.1) | IS 3025 (P 53) |
| 12 | Sulphate as SO ₄ | mg/l | 77 | IS 3025 (P 24) |
| 13 | Chloride as CI | mg/l | 40 | IS 3025 (P 32) |
| 14 | Fluoride as F | mg/l | 0.5 | IS 3025 (P 60) |
| 15 | Carbonate alkalinity as CaCo ₃ | mg/l | NIL | IS 3025 (P 51) |
| 16 | Bi Carbonate alkalinity as CaCo ₃ | mg/l | 216 | IS 3025 (P 51) |
| 17 | Chemical oxygen demand | mg/l | 20 | IS 3025 (P 58) |
| 18 | Sodium absorption ratio | | 1.70 | Lab SOP SAR |
| 19 | Biochemical Oxygen Demand (3 days at 27°C) | mg/l | 2 | IS:3025 (P-44) |
| DO | I D I D I | | | |

BDL: Below Detection Limit, DL: Detection Limit.

End of the Report

Reviewed By



For GANESH CONSULTANCY & ANALYTICAL SERVICES



Authorised Signatory

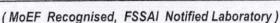
The results listed refer only to the tested samples and applicable parameters. Endorsement of products neither inferred nor implied.

Total liability of our institute is limited to the Invoice amount.

Samples will be disposed after the specified retention period.

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Test House: 294A, Hebbal Industrial Area, Mysuru - 570 016 Telephone: 2402986, 4282027 Office: 1030, Geetha Road, Chamarajapuram, Mysuru - 570 005 Telephone: 2402987, 4253825

Bengaluru Office: #895, 2nd B Cross, Hosakere Halli, BSK 3rd Stage, Near Raghavendra Swamy Temple, Bengaluru - 560 085

Email: info@ganeshlaboratory.com, lab.ganesh@gmail.com • Web: www.ganeshlaboratory.com

ISO-9001 ISO-14001 ISO-45001 RI91/10172

TEST REPORT

CUSTOMER ADDRESS, M/s. Coromandel Sugars Limited Makavalli - 571 426, K.R.Pet Taluk, Mandya Dist.

1) Sample description: Water

2) Sample Marked as: Borewell Water (From Mr. Janaiah Farm)

3) Sample Package / Quantity: PET Bottle, 1 Liter.

Page 1 of 1 Control No C: 06655/2023 Customer Ref Purchase Order Date of Sample Collection 26-08-2023 Date of Sample Receipt 26-08-2023 **Date of Commencement** 28-08-2023 Date of Completion 02-09-2023 Date of Report 04-09-2023 4) Sample Condition: Satisfactory

5) Sample Drawn By 6) Sampling Protocol Lab. Personnel IS 3025

| SI. No. | Test | Unit | Result | Test Method |
|------------|--|-------|--------------|------------------------------|
| 1 | Colour | Hz | <5 | IS 3025 (P 4) |
| 2 | pH Value | - | 6.99 | IS 3025 (P 11) |
| 3 | Electrical Conductivity | µS/cm | 880 | IS 3025 (P 14) |
| 4 | Total Dissolved Solids | mg/l | 554 | IS 3025 (P 16) |
| 5 | Boron as B | mg/l | BDL (DL 0.5) | IS 3025 (P 2) |
| 6 | Potassium as K | mg/l | 6.88 | IS 3025 (P 45) |
| 7 | Sodium as Na | mg/l | 112.24 | IS 3025 (P 45) |
| 8 | Phosphate as PO ₄ | mg/l | BDL (DL 0.1) | IS 3025 (P 31) |
| 9 | Calcium as Ca | mg/l | 188 | IS 3025 (P 40) |
| 10 | Nitrate as NO ₃ | mg/l | 24.24 | APHA (24th Edition P-4500 |
| 11 | Iron as Fe | mg/l | 0.23 | IS 3025 (P 53) |
| 12 | Sulphate as SO ₄ | mg/l | 105 | IS 3025 (P 24) |
| 13 | Chloride as Cl | mg/l | 147 | IS 3025 (P 32) |
| 14 | Fluoride as F | mg/l | 0.5 | IS 3025 (P 60) |
| 15 | Carbonate alkalinity as CaCo ₃ | mg/l | NIL | IS 3025 (P 51) |
| 16 | Bi Carbonate alkalinity as CaCo ₃ | mg/l | 458 | IS 3025 (P 51) |
| 17 | Chemical oxygen demand | mg/l | 24 | IS 3025 (P 58) |
| 18 | Sodium absorption ratio | - | 1.64 | Lab SOP SAR |
| 19 | Biochemical Oxygen Demand (3 days at 27°C) | mg/l | 3 | IS:3025 (P-44) |

End of the Report

Reviewed By

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For GANESH CONSULTANCY & ANALYTICAL SERVICES



Authorised Signatory

NOTE: 1. The results listed refer only to the tested samples and applicable parameters. Endorsement of products neither inferred nor implied.

Total liability of our institute is limited to the Invoice amount.

Samples will be disposed after the specified retention period.

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(MoEF Recognised, FSSAI Notified Laboratory)

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Page 1 o

CUSTOMER ADDRESS, M/s. Coromandel Sugars Limited Makavalli – 571 426, K.R.Pet Taluk, Mandya Dist.

TEST REPORT Ref
Date of Sample Collection
Date of Sample Receipt

D-07327/2023 Purchase Order 21-10-2023 21-10-2023 25-10-2023 30-10-2023 30-10-2023

1) Sample description: Water

2) Sample Marked as: Borewell Water (Mr. Manjunatha House)

4) Sample Condition: 5) Sample Drawn By 6) Sampling Protocol

Date of Completion

Date of Report

Date of Commencement

Satisfactory
Lab. Personnel

3) Sample Package / Quantity: PET Bottle, 1 Liter.

6) Sampling Protocol IS 3025

| SI. No. | Test | Unit | Result | Test Method |
|------------|--|-------|--------------|-------------------------------|
| 1 | Colour | Hz | <5 | IS 3025 (P 4) |
| 2 | pH Value | _ | 7.56 | IS 3025 (P 11) |
| 3 | Electrical Conductivity | µS/cm | 880 | IS 3025 (P 14) |
| 4 | Total Dissolved Solids | mg/l | 512 | IS 3025 (P 16) |
| 5 | Boron as B | mg/l | BDL (DL 0.5) | IS 3025 (P 2) |
| 6 | Potassium as K | mg/l | 5.80 | IS 3025 (P 45) |
| 7 | Sodium as Na | mg/l | 52.45 | IS 3025 (P 45) |
| 8 | Phosphate as PO ₄ | mg/l | BDL (DL 0.1) | IS 3025 (P 31) |
| 9 | Calcium as Ca | mg/l | 88 | IS 3025 (P 40) |
| 10 | Nitrate as NO ₃ | mg/l | 1.90 | APHA (24th Edition) P-4500 |
| 11 | Iron as Fe | mg/l | 0.28 | IS 3025 (P 53) |
| 12 | Sulphate as SO ₄ | mg/l | 80 | IS 3025 (P 24) |
| 13 | Chloride as Cl | mg/l | 32 | IS 3025 (P 32) |
| 14 | Fluoride as F | mg/l | 0.4 | IS 3025 (P 60) |
| 15 | Carbonate alkalinity as CaCo ₃ | mg/l | NIL | IS 3025 (P 51) |
| 16 | Bi Carbonate alkalinity as CaCo ₃ | mg/l | 312 | IS 3025 (P 51) |
| 17 | Chemical oxygen demand | mg/l | 10 | IS 3025 (P-58) |
| 18 | Sodium absorption ratio | _ | 1.11 | Lab SOP SAR |
| 19 | Biochemical Oxygen Demand (3 days at 27°C) | mg/I | 2 | IS:3025 (P-44) |

BDL: Below Detection Limit, DL: Detection Limit.

End of the Report

Reviewed By

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For GANESH CONSULTANCY & ANALYTICAL SERVICES



Authorised Signatory

NOTE: 1. The results listed refer only to the tested samples and applicable parameters. Endorsement of products neither inferred nor implied.

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COROMANDEL SUGARS LTD. TREE PLANTATION Green belt Area – 38 Acres.

Total No. of Plants: 22,119.

a) No. of plants- more than 10 years age: 12,000

b) No. of plants more than 5 years age : 6,904

c) No. of plants of 4 years age and below: 3,215

Plant species of 10 years and above age:

| SI. No. | Name of the Plants | Avenue | Peripheral | Mass | Total |
|---------|--------------------|--------|------------|------------|-------|
| | | | | Plantation | |
| 1 | Hercules | 430 | 1870 | 1050 | 3350 |
| 2 | Eucalyptus | 65 | 70 | 816 | 951 |
| 3 | Silver Oak | 15 | 240 | 500 | 755 |
| 4 | Teak | 54 | 46 | 1240 | 1340 |
| 5 | Coconut | 18 | 38 | 266 | 322 |
| 6 | Neem | 72 | 544 | - | 616 |
| 7 | Jack | 36 | 48 | - | 84 |
| 8 | Mango | 12 | 84 | 150 | 246 |
| 9 | Sapota | - | - | 68 | 68 |
| 10 | Royal Palms | 42 | | | 42 |
| 11 | Ashoka Trees | 162 | 144 | - | 306 |
| 12 | Others | 112 | 123 | 3685 | 3920 |
| | Total (A) | 1018 | 3207 | 7775 | 12000 |

Plant species of 5 years age

| SI. No. | Name of the Plants | Avenue | Peripheral | Mass Plantation | Total |
|---------|--------------------|--------|------------|--------------------|-------|
| 1 | Mahagani | 150 | 120 | 2480 | 2750 |
| 2 | Pangemia Indica | 150 | 150 | 2200 | 2500 |
| 3 | Hebbevu | 100 | 120 | 270 | 490 |
| 4 | Mango | 50 | 60 | 270 | 380 |
| 5 | Jambuleena | 24 | 20 | 56 | 100 |
| 6 | Nerale | 15 | - 12 | 50 | 65 |
| 7 | Silver Oak | - | 110 | 400 | 510 |
| 8 | Pride of India | 50 | - | - | 50 |
| 9 | Wiild Badam | 15 | - | | 15 |
| 10 | Cassia | 22 | - | - | 22 |
| 11 | Bamboo | - | - | 22 | 22 |
| A. | Total (B) | 576 | 580 | 5748 | 6904 |



Plant species of 4 years and below age

| SI.No. | NAME OF THE PLANTS | AVENUE | PERIPHERAL | PLANTATION | TOTAL |
|--------|--------------------|--------|------------|------------|-------|
| 1. | Mahagani | - | - | 2238 | 2238 |
| 2. | Pangemia Indica | - | | 345 | 345 |
| 3. | Hebbevu | - | - | 215 | 215 |
| 4. | Neem | - | - | 150 | 150 |
| 5. | Bugari | | | 25 | 25 |
| 6. | Akash mallige | - | | 50 | 50 |
| 7 | Arali | - | - | 25 | 25 |
| 8 | Sampiage | - | - | 25 | 25 |
| 9 | Silver oak | - | - | 10 | 10 |
| 10 | Raintree | - | - | 60 | 60 |
| 11 | Fruits | - | - | 42 | 42 |
| 12 | Nerale | - | - | 30 | 30 |
| | Total | - | • | 3215 | 3215 |





COROMANDEL SUGARS LTD CSR Details for Three Years

| SI. No | Sectors | 2021-22 | 2022-23 | 2023-24 (upto sep23) |
|-----------|---|-----------|-----------|----------------------------|
| I | Socio-Economic Activities | 60,640 | 12,025 | 0 |
| II | Human Development and Capacity Building | 1,80,000 | 70,000 | 115,000 |
| III | Health | 2,91,465 | 25,000 | 193,120 |
| IV | Infrastructure | 5,47,285 | 140,821 | 58,063 |
| V | Environment | 15,000 | 0 | 0 |
| VI | Sports and recreation | 25,000 | 99,997 | 38,309 |
| VII | Cultural | 82,479 | 160,000 | 20,000 |
| VIII | Other Activities | - | 690,940 | 408,800 |
| | Total | 12,01,868 | 11,98,783 | 833,292 |



COROMANDEL SUGARS LIMITED

Date: 15-03-2023

CIRCULAR

It is to inform that the list of Environmental Committee members is as Follows.

Environmental Committee members

| SI. No. | Name | Designation | | |
|------------|-------------------|----------------------|--|--|
| 1 | Mr. Meiyan P S | GM (Engg) | | |
| 2 | Mr. Ashok Kumar A | GM (Process) | | |
| 3 | Mr. Baburaj K | DGM (Cane) | | |
| 4 | Mr. Mohan K G | AGM (Cogen) | | |
| 5 | Mr. Amarendra B N | Sr.Mgr (Process) | | |
| 6 | Mr. Murali G | Sr. Asst.Mgr (Lab) | | |
| 7 | Mr. Uppara Raja | Asst.Mgr (ETP & WTP) | | |

V.J./Ravi Sr. Vice President

CC: All Members









(MoEF Recognised, FSSAI Notified Laboratory)

Test House: 294A, Hebbal Industrial Area, Mysuru - 570 016 Telephone: 2402986, 4282027 Office: 1030, Geetha Road, Chamarajapuram, Mysuru - 570 005 Telephone: 2402987, 4253825 ISO-9001 ISO-14001 ISO-45001 RI91/10172

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CUSTOMER ADDRESS, M/s. Coromandel Sugars Ltd., Makavalli -571426, K.R. Pet Taluk, Mandya Dist.

TEST REPORT

D: 05935-38/2023 Purchase Order 04-09-2023

1) Sample description: Noise 2) Date of monitoring : 26-08-2023 : Lab Personnel 3) Monitored by

4) Noise Monitored on

Day

5) Test protocol

Date of report

IS:10988-1984

| SI. No. | Test | Unit | Location | Result | KSPCB Limit |
|---------|-------------|----------------|-----------------------------------|--------|---------------|
| 1. | | | East Side (VP Office Area) | 59.2 | |
| 2 | Noise Level | e Level dB (A) | West Side (Temporary Godown area) | 56.0 | 75 (Day Time) |
| 3 | Noise Level | GB (A) | North Side (ETP Area) | 54.4 | |
| 4 | | | South Side (Cane Yard Gate Area) | 58.1 | |

Comments: The test result meets the KSPCB limit.

End of the Report

Reviewed By

OROA



For GANESH CONSULTANCY & ANALYTICAL SERVICES

son

Authorised Signatory

results listed refer only to the tested samples and applicable parameters. Endorsement of products neither inferred nor implied.

जिंबी liability of our institute is limited to the Invoice amount.

Samples will be disposed after the specified retention period.

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(MoEF Recognised, FSSAI Notified Laboratory)

Test House: 294A, Hebbal Industrial Area, Mysuru - 570 016 Telephone: 2402986, 4282027 Office: 1030, Geetha Road, Chamarajapuram, Mysuru - 570 005 Telephone: 2402987, 4253825

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ISO-9001 ISO-14001 ISO-45001 RI91/10172

TEST REPORT

CUSTOMER ADDRESS, M/s. Coromandel Sugars Ltd., Makavalli -571426, K.R. Pet Taluk, Mandya Dist.

Sample description: Noise
 Date of monitoring: 19-09-2023
 Monitored by: Lab Personnel

Control No Customer reference Date of report Page 1 of 1 D: 06452-55/2023 Purchase Order 28-09-2023

4) Noise Monitored on Day 5) Test protocol IS:1

IS:10988-1984

| SI. No. | Test | Unit | Location | Result | KSPCB Limit |
|---------|--------------|--------|-----------------------------------|--------|---------------|
| 1 | | | East Side (VP Office Area) | 51.4 | |
| 2 | Noise Level | dB (A) | West Side (Temporary Godown area) | 57.2 | 75 (Day Time) |
| 3 | 140136 Level | GD (A) | North Side (ETP Area) | 55.7 | |
| 4 | | | South Side (Cane Yard Gate Area) | 57.1 | |

Comments: The test result meets the KSPCB limit.

End of the Report

Reviewed By

ROMA



For GANESH CONSULTANCY & ANALYTICAL SERVICES



Authorised Signatory

NOTE: 1 of he results listed refer only to the tested samples and applicable parameters. Endorsement of products neither inferred nor implied.

Total liability of our institute is limited to the Invoice amount.

Samples will be disposed after the specified retention period.

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Sample (s) or not drawn by us unless otherwise stated.

ANNERWES- 9

Coromandel Suagars Ltd Online Emission and Effluent Monitoring data

| DATE | BOD | PH | FLOW | TSS | COD | SPM |
|------------|------|-----|------|------|------|------|
| 23-08-2023 | 9.2 | 8 | 3.6 | 5.2 | 89.2 | 34.2 |
| 24-08-2023 | 9.1 | 8.2 | 6.5 | 5.2 | 89.6 | 35.3 |
| 25-08-2023 | 9.1 | 7.9 | 7.5 | 5.2 | 89.7 | 33.6 |
| 26-08-2023 | 9.1 | 8.2 | 7.5 | 5.2 | 89.6 | 32.5 |
| 27-08-2023 | 9.1 | 7.7 | 7.5 | 5.2 | 89.6 | 34.1 |
| 28-08-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 37.3 |
| 29-08-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 38.5 |
| 30-08-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 38.7 |
| 31-08-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 38.7 |
| 01-09-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 38 |
| 02-09-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.7 | 34.6 |
| 03-09-2023 | 9.1 | 7.2 | 7.5 | 5.2 | 89.6 | 358 |
| 04-09-2023 | 9.1 | 7.4 | 7.5 | 5.2 | 89.7 | 36.2 |
| 05-09-2023 | 9.1 | 7.9 | 4.2 | 5.2 | 89.7 | 39.2 |
| 06-09-2023 | 9.1 | 7.8 | 1.5 | 5.2 | 89.7 | 13.1 |
| 07-09-2023 | 9.1 | 7.5 | 2.4 | 5.2 | 89.7 | 22 |
| 08-09-2023 | 9.1 | 7.9 | 3 | 5.2 | 89.7 | 33.4 |
| 09-09-2023 | 9.2 | 8.3 | 2.6 | 5.2 | 66.5 | 37.7 |
| 10-09-2023 | 7.5 | 8 | 2.8 | 7.5 | 37.8 | 38.8 |
| 11-09-2023 | 13 | 7.5 | 3.6 | 13 | 46.8 | 41.1 |
| 12-09-2023 | 16.2 | 7.4 | 3.3 | 16.2 | 56.1 | 40.6 |
| 13-09-2023 | 22.2 | 7.4 | 2.1 | 22.2 | 69 | 40.4 |
| 14-09-2023 | 13.8 | 7.4 | 1.8 | 30.8 | 86.2 | 40 |
| 15-09-2023 | 42.1 | 7.4 | 3.4 | 42.1 | 68.2 | 42.4 |
| 16-09-2023 | 38 | 7.4 | 3.5 | 38 | 41.7 | 42 |
| 17-09-2023 | 3.6 | 7.4 | 2.7 | 3.6 | 48.5 | 41.6 |
| 18-09-2023 | 3.7 | 7.3 | 3.2 | 3.7 | 46.6 | 41.7 |
| 19-09-2023 | 2.8 | 7.3 | 2.1 | 2.8 | 47.2 | 36.8 |
| 20-09-2023 | 2.2 | 7.4 | 1.9 | 2.2 | 50 | 41.5 |
| 21-09-2023 | 1.3 | 7.5 | 3.4 | 1.3 | 52.5 | 39.4 |
| 22-09-2023 | 1.4 | 7.5 | 3.5 | 1.4 | 58 | 39.9 |
| 23-09-2023 | 1.4 | 7.4 | 2.6 | 1.6 | 61.2 | 41.3 |
| 24-09-2023 | 1 | 7.5 | 2.3 | 1 | 62.3 | 41.3 |
| 25-09-2023 | 1 | 7.5 | 2.1 | 1 | 63 | 40.8 |
| 26-09-2023 | 1 | 7.5 | 1.8 | 0.9 | 67.5 | 40.5 |
| 27-09-2023 | 0.9 | 7.4 | 2.7 | 2.1 | 72.8 | 39.8 |
| 28-09-2023 | 2.1 | 7.5 | 1.8 | 2.5 | 74.5 | 40.3 |
| 29-09-2023 | 2 | 7.5 | 1.2 | 2 | 72.1 | 38.5 |
| 30-09-2023 | 1.3 | 7.4 | 2.5 | 1.3 | 74.3 | 15.2 |

